Work Order ID 51545

August 25, 2009 1:36:22 PM

Item ID:

D3066-1

В

Revision ID: Item Name:

Spacer

Start Date:

8/28/09

QC:

Required Date: 9/04/09

Start Qty: 60.00



Accept



Setup Start



Stop

Req'd Qty: 60.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date: 8-8-25 Tooling:

Date:

Date:

Date:

Start Run

Stop



Sequence ID/ Work Center ID **Operation** Description Set Up/ Run Hours

SPC (Y/N):

Draw Number

Draw Plan Rev. Code

Reject Accept Qty Qty

Reject

Insp. Number Stamp

Draw Nbr

Revision Nbr

D3066

Rev B

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo 1-Cut as per Dwg D3066 Deburr if necessary

0.00

0.00

Prog Rev: **B** 2-

思 9-9-21

110

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

139-9-21

120

QC

Memo

QC8- Inspect parts - second check

Quality Control

Dart Aerospace Ltd

	•								
W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C 0 WORK ORDER NON-CONFORMANCE (NC STEP Description of NC	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			· · · · · · · · · · · · · · · · · · ·						
Part No	•	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A :	_ Date: _	
	Re	solution:	Disposition	:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	1)			
			n of NC				ification	Approval	Approval
DAIL	lo:PAR #: Resolution: Bescription of NC	Section A			Date			Chief Eng	QC Inspector
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Work Order ID 51545

August 25, 2009 1:36:22 PM

Item ID:

D3066-1

Accept



Setup Start



Stop

Revision ID: Item Name:

Start Date:

В

Spacer 8/28/09

Start Qty: 60.00

Req'd Qty: 60.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Tooling:

Date:

Run Start

QC:

Required Date: 9/04/09

Date: Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID**

130

HandFinish

Hand Finishing

Operation Description

Chemical Conversion Coat per QSI005 4.1

Set Up/ **Run Hours**

Draw : Number Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Memo

Gl 0409-22.

140

Quality Control

QC3-Inspect Part Finish

Memo

75 120 120 pt 001

150

Packaging

Packaging

0.00

0.00

Mog. 39.22

Memo

Identify as per dwg & Stock Location: WH

Dart Ae	rospace	Ltd						₹
W/O:			W	ORK ORDER CHANGE	S			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQA:	Date: _	
	Re	esolution:	Disposition	n:	QA: N/C CI	osed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	1)		
DATE	OTED	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC inspector

		Description of NC		Corrective Action Section B		Verification	Annroval	Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	
		`- -						

Work Order ID 51545

August 25, 2009 1:36:22 PM

Item ID:

D3066-1

Accept

Setup Start

Stop



Start Date:

Revision ID:

Start Qty: 60.00

Cust Item ID:

Customer:

Draw

Number

Reference:

Tooling:

Date:

Run

Start

Stop



Approvals:

Date:

Draw

Rev.

Reject

Insp.

Sequence ID/ **Work Center ID**

160

Memo

QC21- Final Inspection - Work Order Release

0.00

Plan Code Accept Qty

Reject Qty

Number

Stamp

09/09/24 \$} MF 09-09-24

В

Spacer Item Name:

8/28/09

QC:

Required Date: 9/04/09

Req'd Qty: 60.00

Operation

Description

Process Plan:

Date:

Date:

SPC (Y/N):

Set Up/ **Run Hours**

0.00

Quality Control

Dart Aerospace L	_td
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W/O:		of course of the second of the	WC	RK ORDER CHANG	iES					
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Part No		PAR #:								
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NCR:			WORK ORDI	ER NON-CONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC			ion B		Verific	cation Approval		Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector

Picklist Print

August 25, 2009 1:36:21 PM

Work Order ID: 51545

Parent Item:

D3066-1RevB

Parent Item Name: Spacer

Component Item ID/

Item ID

Comments:



Last

Location

Start Date: 8/28/09

Remaining

Start Qty: 60.00

Required Date: 9/04/09

Required Qty: 60.00

Date

Status

Item Name

Purch

Replacement Mfg/

Primary Bin Item Location

Route Seq ID Unit of Measure Hand

Qty on

Qty To Pick Issued

Qty

Issued

M6061T6S.080

Purchased

No

100

sf

5.9684 78.4990

189-9-01

 	00.000		1.1

Warehouse	Loc Oty	Loc Code	
Location			
Main Warehouse			
MAT	78.499		
107904	0.02		
110254	2.5		
110630	42.9353		
112040	0.0437		
112141	33		
(17517			112512

6061-T6 .080 Sheet

Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANG	GES		····					
DATE	STEP	PRO	OCEDURE CHAI	NGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #·	Fault Cate	nory:	NCB.	Vac N	n DO	۸-	Date:			
	No:PAR #:				QA: N/C Closed: Date:							
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DATE S	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector		
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DART AEROSPACE LTD	Work Order:	51545
Description: Spacer	Part Number:	D3066-1
Inspection Dwg: D3066 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article		Prototype
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<u></u>	T		1		Г	Г
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.128	+0.005 -0.000	. 132	×			
0.708	+/-0.010	1705	89			
0.354	+/0.010	.354	ኦ			
0.354	+/0.010	354	X			
2.250 (Pitch)	+/-0.005	176,C	9 2			
16.450	+/0.010	16,450	7			
0.080	+/-0.010	180,	*			
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					-	
	-					

Measured by:	B	Audited by:	8,,	Prototype Approval:	N/A
Date:	9-9-21	Date:	07/09/22	Date:	N/A

Rev	Date	Change		Revised by	Approved
Α	03.09.22	New Issue P/C	O D3065-041	KJ/RF	1
В	06.06.23	Dwg Rev. changed		KJ/JLM ox	all
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Dart Aerospac	се	Ltd
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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE				ı	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
										
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		PAR #:	PAR #: Fault Category: NC Disposition: QA							
		esolution:								
NCR:	•	V	VORK ORI	DER NON-CONFORMA	NCE (N	CR)				
DATE	STEP	Description of NC Section A		Corrective Action Section B			Verification	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng		ın & ate	Section C	Chief Eng	QC Inspector	
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